

## Self-Reacting Friction Stir Welding for Aluminum Complex Curvature Applications



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(Prof. Loyce Runolfsson Jr.)

## SELF-REACTING FRICTION STIR WELDING FOR ALUMINUM COMPLEX CURVATURE APPLICATIONS



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BiblioGov. Paperback. Book Condition: New. This item is printed on demand. Paperback. 34 pages. Dimensions: 9.7in. x 7.4in. x 0.1in. This viewgraph representation provides an overview of successful research conducted by Lockheed Martin and NASA to develop an advanced self-reacting friction stir technology for complex curvature aluminum alloys. The research included weld process development for 0.320 inch Al 2219, successful transfer from the lab scale to the production scale tool and weld quality exceeding strength goals. This process will enable development and implementation of large scale complex geometry hardware fabrication. Topics covered include: weld process development, weld process transfer, and intermediate hardware fabrication. This item ships from La Vergne, TN. Paperback.

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