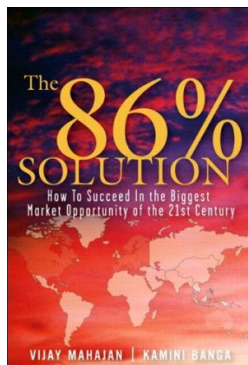


## The 86 Percent Solution: How to Succeed in the Biggest Market Opportunity of the Next 50 Years



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