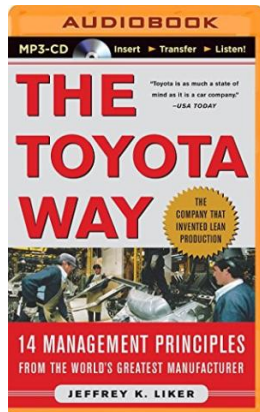


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# THE TOYOTA WAY: 14 MANAGEMENT PRINCIPLES FROM THE WORLD'S GREATEST MANUFACTURER



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- Authored by Director of the Value Chain Analysis Program and the Japan Management Program Jeffrey K Liker
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